CLAIMS

1. A container stopper comprising a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface coated with a skin made of a synthetic resin,

wherein said skin is a skin made of a polyester resin or a synthetic resin having a polyester resin as a main component thereof, and the skin is bonded to the liquid-contact surface and the outer peripheral surface of said core through a bonding layer.

2. A container stopper as defined in claim 1, wherein said skin is a skin made of polyethylene terephthalate.

3. A container stopper as defined in claim 2, wherein said bonding layer is a polyethylene bonding layer.

4. A container stopper comprising a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface coated with a skin made of a synthetic resin,

wherein said skin is a skin made of a polyester resin or a synthetic resin having a polyester resin as a main component thereof, and said core is formed of a synthetic resin having elasticity, said skin being bonded to the liquid-contact surface and the outer peripheral surface of the core by thermal adhesion.

5. A container stopper as defined in any one of claims 1 to 4, wherein said skin is bonded in a stretched state to said core.

6. A container stopper as defined in claim 5, wherein part of an outer surface of said skin located on the outer peripheral surface of said core is coated with silicone and/or silicone oil.

7. A container stopper as defined in claim 6, wherein a lubricant is added to said silicone and/or silicone oil.

8. A container stopper as defined in claim 7, wherein said lubricant is one or more substances selected from fatty acid amides, polyhydric alcohol fatty acid esters and their derivatives, particulate polyethylene lubricants, or silicone particles.

9. A container stopper as defined in claim 6, wherein the part of the outer surface of said skin located on the outer peripheral surface of said core and coated with said silicone and/or silicone oil is surface-treated.

10. A method of manufacturing a container stopper comprising a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface coated with a skin made of a synthetic resin,

wherein a synthetic resin film of a polyester resin or a synthetic resin having a polyester resin as a main component thereof is used as said skin, the resin film is stretched, and said core is press-fit in a heated state for extension, the resin film and the liquid-contact surface and the outer peripheral surface of said core being bonded through a bonding layer.

11. A container stopper manufacturing method as defined in claim 10, wherein a synthetic resin film of a polyester resin or a synthetic resin having a polyester resin as a main component thereof and having a

skin-side adhesion forming layer bonded to an inner surface thereof is used as said skin, and a core having a core-side adhesion forming layer bonded to a liquid-contact surface and an outer peripheral surface thereof is used as said core, said skin-side and core-side adhesion forming layers being integrated by thermal fusion to form said bonding layer.

12. A container stopper manufacturing method as defined in claim 11, wherein said skin-side and core-side adhesion forming layers are polyethylene layers.

13. A container stopper manufacturing method as defined in claim 11, wherein a synthetic resin film of a polyester resin or a synthetic resin having a polyester resin as a main component thereof and having a skin-side adhesion forming layer of polyethylene bonded to an inner surface thereof by a dry laminate method is used as said skin.